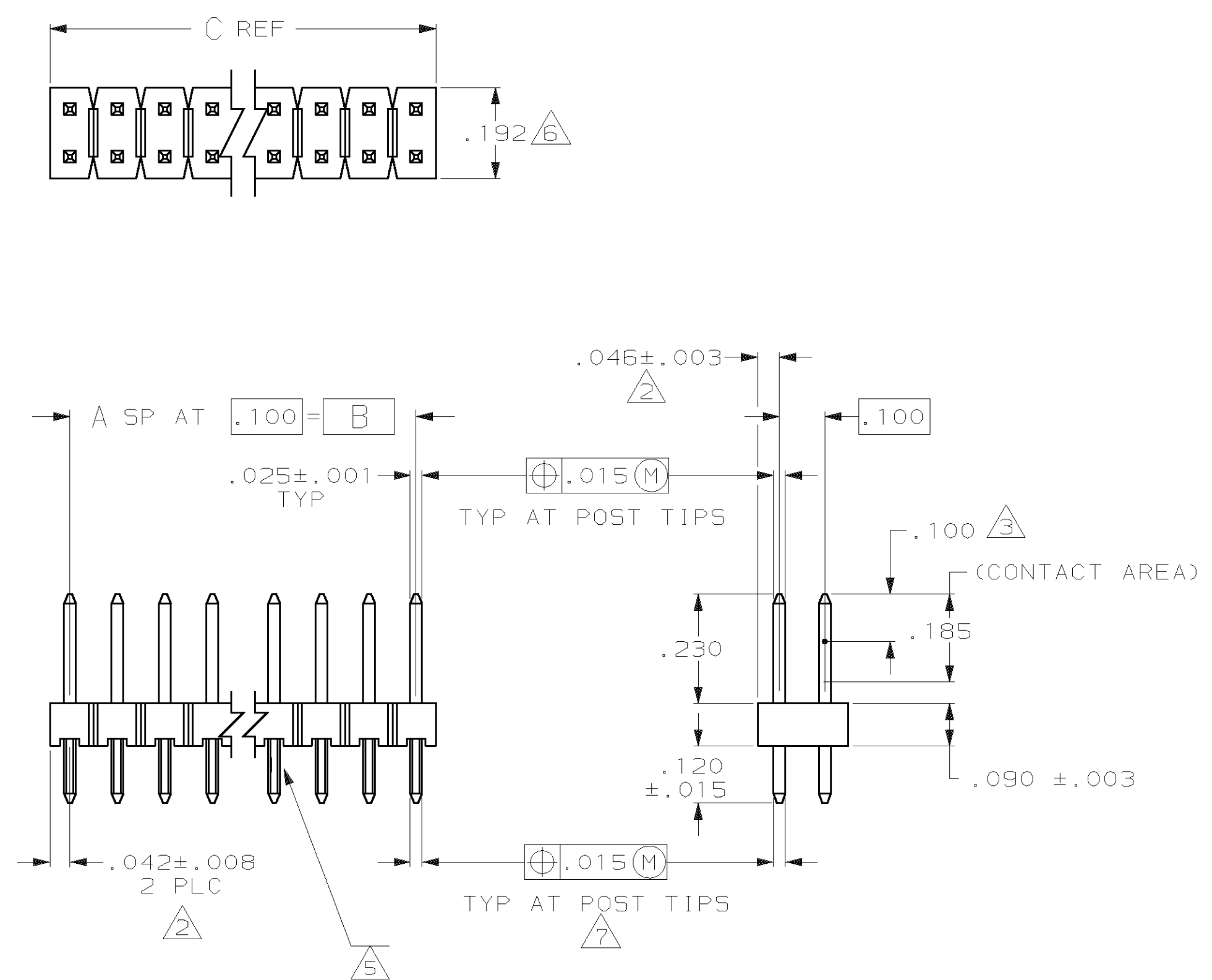
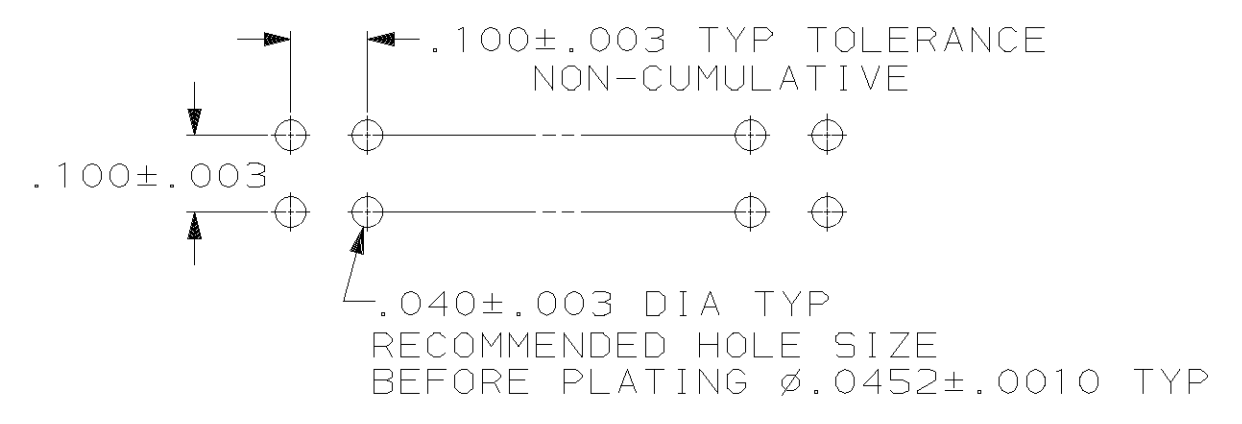


REVISIONS								
LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
AD	39				P	REV PER EC 063C-0124-01	03FEB99	JG
					R	REV PER EC 063C-0148-01	18APR01	JG



- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- POINT OF MEASUREMENT FOR PLATING THICKNESS.
- PART INDICATED IS PACKAGED IN SINGLE TUBES.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184 ± .016.
- ⊕ .020 (M) FOR KINKED TAILS.



RECOMMENDED HOLE LAYOUT

REMARKS	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBSELETE-SUPERSEDED BY 104351-8					
OBSELETE-SUPERSEDED BY 1-104351-3					
	1.784	1.700	17	36	2-104351-3
	.784	.700	7	16	2-104351-2
	1.284	1.200	12	26	2-104351-1
	3.984	3.900	39	80	2-104351-0
	2.984	2.900	29	60	1-104351-9
	2.484	2.400	24	50	1-104351-8
	1.984	1.900	19	40	1-104351-7
	1.684	1.600	16	34	1-104351-6
	1.484	1.400	14	30	1-104351-5
	1.384	1.300	13	28	1-104351-4
	1.284	1.200	12	26	1-104351-3
	1.184	1.100	11	24	1-104351-2
	1.084	1.000	10	22	1-104351-1
	.984	.900	9	20	1-104351-0
	.884	.800	8	18	104351-9
	.784	.700	7	16	104351-8
	.684	.600	6	14	104351-7
	.584	.500	5	12	104351-6
	.484	.400	4	10	104351-5
	.384	.300	3	8	104351-4
	.284	.200	2	6	104351-3
	.184	.100	1	4	104351-2
	.084	—	—	2	104351-1

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± .005	DR 2-8-88 H MOLL CHK 2-8-88 R FEIDT APPD 2-8-88 R FEIDT	AMP INCORPORATED Harrisburg, Pa. 17105
MATERIAL HOUSING, FLAME RETARDANT THERMOPLASTIC COLOR-BLACK	APPD 2-8-88 R ELICKER PRODUCT SPEC	
FINISH POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL	APPLICATION SPEC WEIGHT	NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100, VERT, .025 50 POSTS, WITH RETENTION FEATURE SIZE D FSCM NO 00779 DRAWING NO 104351 SCALE 4:1 SHEET 1 OF 1